

# Kitemark™ Certificate

This is to certify that:

Dempsey Dyer Limited  
Unit 11-13  
Langthwaite Business Park  
South Kirkby  
Pontefract  
WF9 3AP  
United Kingdom

Holds Certificate Number:

KM 641156

In respect of:

**BS 644**  
**Timber Windows - Factory Assembled**

This issues the right and licence to use the Kitemark in accordance with the Kitemark Terms and Conditions governing the use of the Kitemark, as may be updated from time to time by BSI Assurance UK Ltd (the "Conditions"). All defined terms in this Certificate shall have the same meaning as in the Conditions.

The use of the Kitemark is authorized in respect of the Product(s) detailed on this Certificate provided at or from the above address.

For and on behalf of BSI:

Shahm Barhom, Group Product Certification Director

First Issued: 2016-01-12

Latest Issue: 2022-09-14

Effective Date: 2022-09-14

Expiry Date: 2024-10-09

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# Kitemark™ Certificate

No. KM 641156

## **BS 644:2012 - Timber windows, fully finished factory assembled windows of various types.**

This Certificate covers the fabrication of windows to the following window system design specification. Only those components that have been approved in accordance with the Kitemark scheme requirements can be incorporated within the system(s) detailed.

### **Dempsey 2 Stormproof Timber Window System**

<b>Fabrication and Installation:</b>	Fabricated and installed in accordance with the latest issue(s) of the following controlled manual(s): Dempsey Dyer Stormproof Fabrication Manual
<b>Material(s):</b>	Timber
<b>Finish(s):</b>	Laminated European Redwood
<b>System description:</b>	The windows are double glazed only, externally beaded only, multipoint locking, with comb jointed sash and outerframe and transom/mullions, tee and/or cruciform joints.
<b>Ventilation:</b>	None
<b>Window Types:</b>	Casement windows Fixed windows Multilight windows comprising opening light(s) and/or fixed light(s)

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To check its validity telephone +44 (0) 345 080 9000. An electronic certificate can be authenticated [online](#).

BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK.  
A member of BSI Group of Companies.

# Kitemark™ Certificate

No. KM 641156

## Size Limitations and Performance Characteristics

### Dempsey 2 Stormproof Timber Window System

Window Type	Length (mm) Maximum	Height (mm) - Maximum	Perimeter (mm) - Maximum	Transom/Mullion Length (mm) inc frame - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2009 (except*)
Sash dimensions for windows with approved sash profiles:								
Projecting top hungs	562	362	-	-	-	-	-	2000*
Projecting side hungs	562	1116	-	-	-	-	-	2000*
Overall dimensions for windows with approved outer frame profiles:								
Fixeds	562	1116	-	-	-	-	-	2000*
Overall dimensions for windows with approved outer frame & transom/mullion profiles:								
Multilights	1680	1116	-	-	-	-	-	2000*

\*as detailed in Table 1 of BS 7412:2002

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## **BS 644:2012 - Timber windows, fully finished factory assembled windows of various types.**

This Certificate covers the fabrication of windows to the following window system design specification. Only those components that have been approved in accordance with the Kitemark scheme requirements can be incorporated within the system(s) detailed.

### **Dempsey 92mm Flush Timber Window System**

<b>Fabrication and Installation:</b>	Fabricated and installed in accordance with the latest issue(s) of the following controlled manual(s): Dempsey Dyer 92mm Flush Timber Fabrication Manual
<b>Material(s):</b>	Timber
<b>Finish(s):</b>	Laminated European Redwood
<b>System description:</b>	The windows are double glazed only, externally beaded only, multipoint locking, with combed casement joints and mortice and tenon jointed outerframe and transom/mullions, tee and/or cruciform joints.
<b>Ventilation:</b>	None
<b>Window Types:</b>	Casement windows Fixed windows Multilight windows comprising opening light(s) and/or fixed light(s)

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## Size Limitations and Performance Characteristics

### Dempsey 92mm Flush Timber Window System

Window Type	Length (mm) Maximum	Height (mm) - Maximum	Perimeter (mm) - Maximum	Transom/Mullion Length (mm) inc frame - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2009
Sash dimensions for windows with approved sash profiles:								
Projecting top hungs	545	350	-	-	4	7A	5A	2000
Projecting side hungs	545	1110	-	-	4	7A	5A	2000
Overall dimensions for windows with approved outer frame profiles:								
Fixeds	545	1110	-	-	4	7A	5A	2000
Overall dimensions for windows with approved outer frame & transom/mullion profiles:								
Multilights	1100	1110	-	-	4	7A	5A	2000

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## **BS 644:2012 - Timber windows, fully finished factory assembled windows of various types.**

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### **Dempsey Vertical Slider Timber Window System**

<b>Fabrication and Installation:</b>	Fabricated and installed in accordance with the latest issue(s) of the following controlled manual(s): Dempsey Dyer Vertical Slider Fabrication Manual
<b>Material(s):</b>	Timber
<b>Finish(s):</b>	Sapele
<b>System description:</b>	The windows are double glazed only, externally beaded only, with combed/mortice and tenon joints on top and bottom sash (both fixed) and trenched/scribed fixed joints on window frame.
<b>Ventilation:</b>	None
<b>Window Types:</b>	Casement windows Fixed windows Multilight windows comprising opening light(s) and/or fixed light(s)

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No. KM 641156

## Size Limitations and Performance Characteristics

### Dempsey Vertical Slider Timber Window System

Window Type	Length (mm) Maximum	Height (mm) - Maximum	Perimeter (mm) - Maximum	Transom/Mullion Length (mm) inc frame - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2009
Overall dimensions for windows with approved outer frame profiles:								
Vertical Slider	1000	1400	-	-	3	5	5C	2000

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